**WorkCentre® 3210/3220**
Multifunction Printer

# WorkCentre® 3210/3220
# Service Manual

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xerox

# Parts List

## In this chapter...

- Serial Number Format
- Using the Parts List
- Parts Lists
- Options
- Xerox Supplies and Accessories

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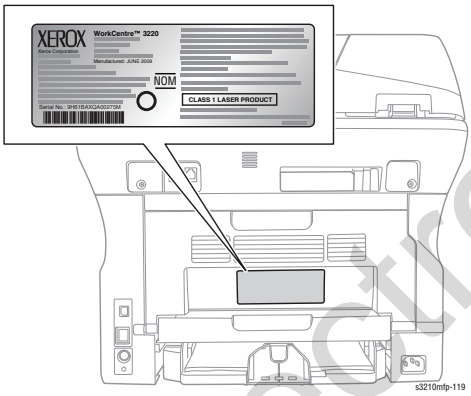
Chapter 9

# Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial Number of the printer

The serial number is found on a label located on the back of the printer.




The nine-digit serial number has the following format:

**PPPRSSSSSS**

**PPP =** Three digit alphanumeric product code

| Product Code | Product |
|---|---|
| **UAG** | 3210, 110 V Engine |
| **UAH** | 3210, 220 V Engine |
| **UAK** | 3220, 110 V Engine |
| **UAL** | 3220, 220 V Engine |

**R =** Single digit numeric revision digit, 0~9. To be rolled when a major product change occurs and initiated with a change request

**SSSSSS** = Six digit numeric serial number based on the following table:

| Product | Starting Serial Number | Ending Serial Number |
|---|---|---|
| 3210, 110V Engine | 536501 | 558500 |
| 3220, 110V Engine | 492501 | 536500 |
| 3210, 220V Engine | 426501 | 470500 |
| 3220, 220V Engine | 470501 | 492500 |

## Example

**UAK0492590**: Xerox Serial Number

**UAK**: Product Code for the WorkCentre 3220, 110V printer

**492590** = Serial Number for 3220

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# Using the Parts List

- **ID No.:** The callout number from the exploded part diagram.
- **Name/Description:** The name of the part to be ordered and the number of parts supplied per order.
- **Part Number:** The material part number used to order that specific part.
- Parts identified throughout this manual are referenced **PL#.#.#**; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation "**with X~Y**" following a part name indicates an assembly that is made up of components X through Y. For example, "1 (with 2~4)" means part 1 consists of part 2, part 3, and part 4.
- An asterisk (*) following a part name indicates the page contains a note about this part.
- The notation (NS) next to a part indicates that particular part is not spared, but contained in a kit or major assembly.
- The notation "**J1<>J2 and P2**" is attached to a wire harness. It indicates that connector Jack 1 is attached to one end of the wire harness and connector J2 is attached to the other end that is plugged into P2.

**Note**

Only parts showing part numbers are available for ordering by support. Parts not showing part numbers are available on the parent assembly.

### Abbreviations

| Abbreviation | Meaning |
|---|---|
| C | C-ring |
| E | E-ring |
| KL | K-clip |
| S | Screw |

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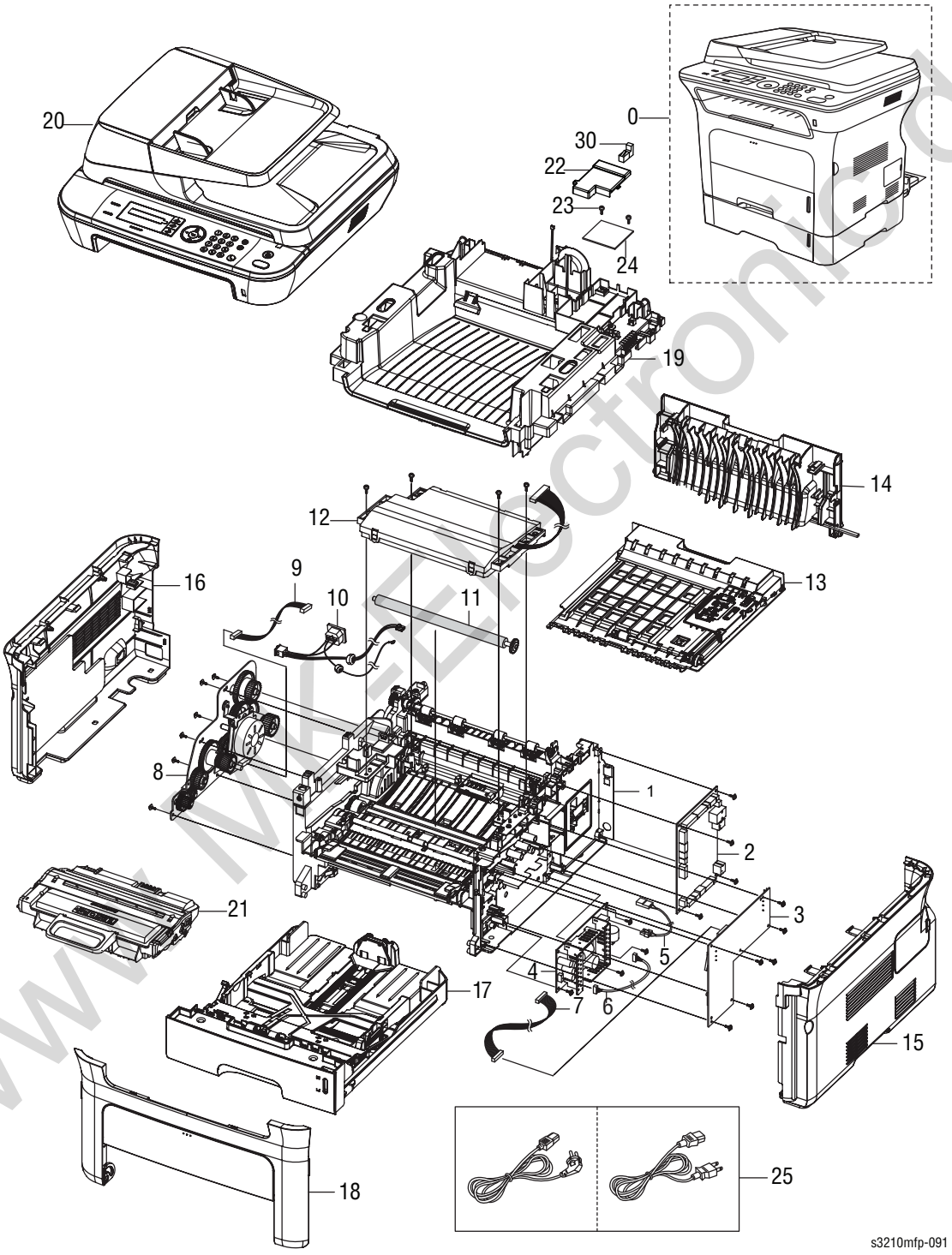
# Parts Lists

## Parts List 1.0 Main

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### Parts List 1.0 Main

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | 24 PPM, Mono Laser MFP (3210)<br>28 PPM, Mono Laser MFP (3220) | |
| 1. | ELA HOU-Frame_220V<br>ELA HOU-Frame_110V | |
| 2. | Main Controller PBA (3210)<br>Main Controller PBA (3220) | 140N63400<br>140N63399 |
| 3. | HVPS | 105N02147 |
| 4. | SMPS 110V (Power Supply)<br>SMPS 220V (Power Supply) | 105N02162<br>105N02163 |
| 5. | CBF Harness-Fuser AC | |
| 6. | Harness-SMPS | |
| 7. | CBF Harness-HVPS | |
| 8. | Drive Unit Assembly | 007N01601 |
| 9. | CBF Harness-Motor & Solenoid | |
| 10. | CBF Harness-AC-Inlet | |
| 11. | Transfer Roller | 022N02354 |
| 12. | LSU Unit (Laser Unit) | 122N00279 |
| 13. | Duplex Unit | 022N02410 |
| 14. | Rear Cover Assembly | 002N02734 |
| 15. | Right Cover Assembly | 101N01442 |
| 16. | Left Cover Assembly | 101N01443 |
| 17. | Cassette Assembly (Tray) | 050N00542 |
| 18. | Front Cover Assembly | 101N01440 |
| 19. | Middle Cover Assembly | 101N01444 |
| 20. | ELA HOU-Scan_High<br>ELA HOU-Scan_Low | |
| 21. | Print Cartridge - 2K<br>Print Cartridge - 4K<br>Print Cartridge - 4K (DMO - only) | 106R01485<br>106R01486<br>106R01487 |
| 22. | FAX_Board Cover | |
| 23. | Screw-Taptite | |
| 24. | FAX Board | 140N63240 |
| 25. | Power Cord 110V<br>Power Cord 220V | 105N02072<br>117N01769 |
| 30 | Terminator (220 V Only) | 114N00078 |

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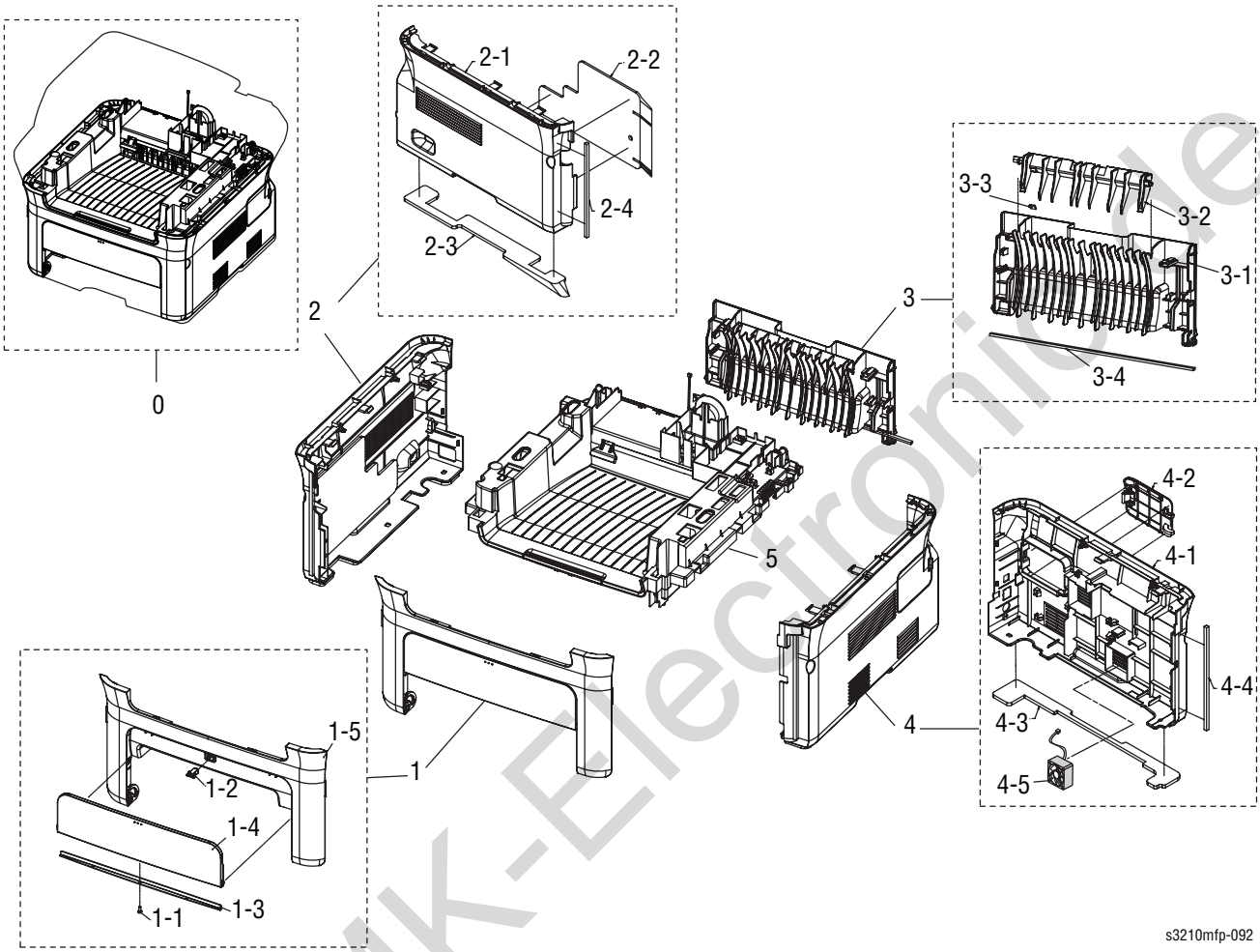
## Parts List 2.0 Cover Assemblies

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### Parts List 2.0 Cover Assemblies

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | ELA HOU-Cover | |
| 1.<br>1-1.<br>1-2.<br>1-3.<br>1-4.<br>1-5. | Front Cover Assembly<br>Screw-Taptite<br>Locker-Latch Push<br>Bracket-Manual<br>Cover-Manual<br>Cover-Front | 101N01440 |
| 2.<br>2-1.<br>2-2.<br>2-3.<br>2-4. | Left Cover Assembly<br>Cover-Left<br>Sponge-Cover Side L<br>Sponge-Side Bottom L<br>Sponge-Side Front | 101N01443 |
| 3.<br>3-1.<br>3-2.<br>3-3.<br>3-4. | Rear Cover Assembly<br>Cover-Rear<br>Guide-Change_Dup<br>Sponge-Guide Change Dup<br>Sponge-Cover Rear | 002N02734 |
| 4.<br>4-1.<br>4-2.<br>4-3.<br>4-4.<br>4-5. | Right Cover Assembly<br>Cover-Right<br>Cover-Right DIMM<br>Sponge-Side Bottom R<br>Sponge-Side Front<br>Power Supply Fan | 101N01442<br><br><br><br><br>127N07354 |

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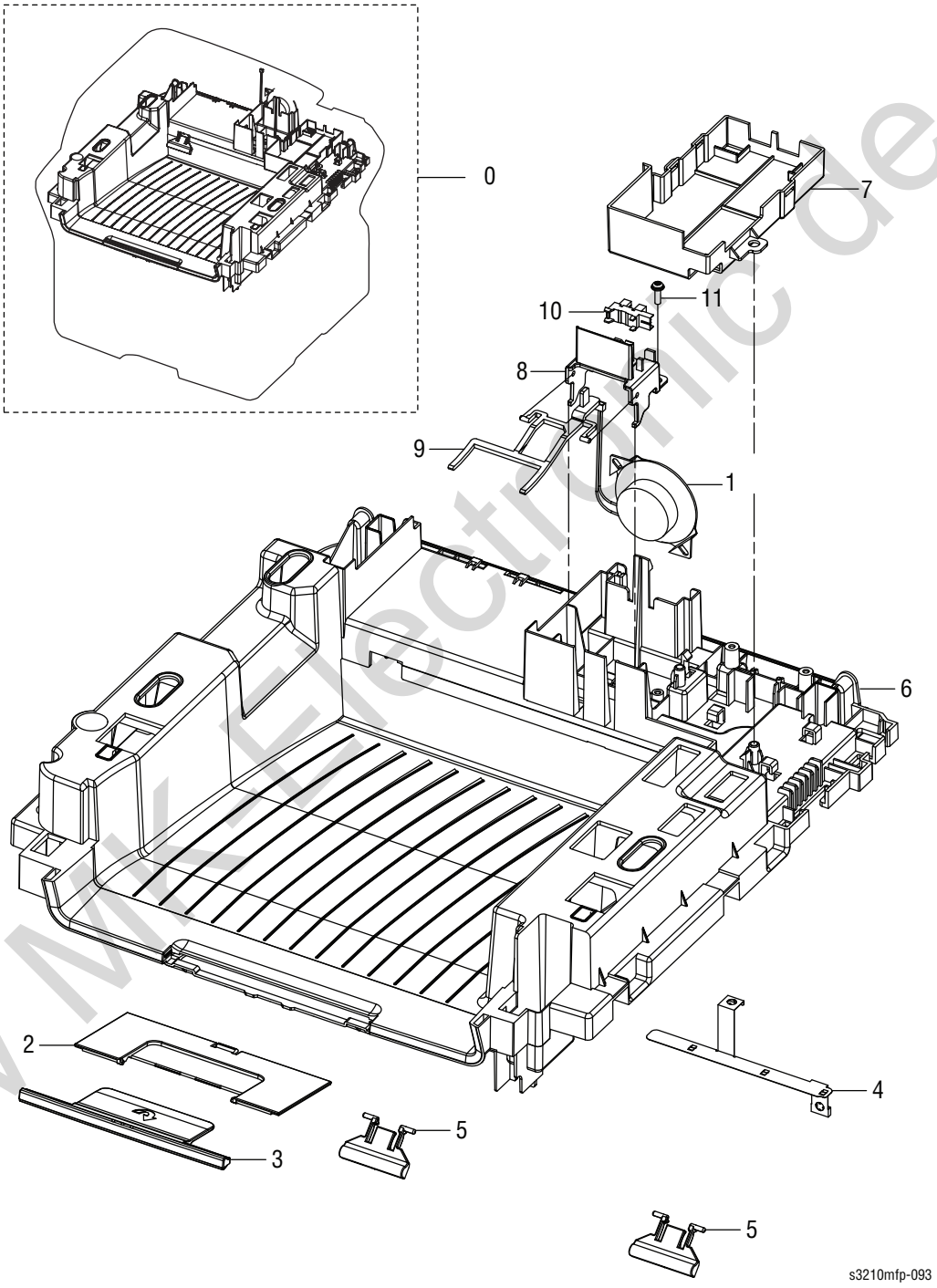
## Parts List 3.0 Middle Cover Assembly

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### Parts List 3.0 Middle Cover Assembly

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Middle Cover Assembly | 101N01444 |
| 1. | Speaker | |
| 2. | Stacker-RX Large | |
| 3. | Stacker-RX Small | |
| 4. | Ground-Brush | |
| 5. | PMO-SUB_M_Stacker | |
| 6. | Cover-Middle | |
| 7. | Cover-L_FAX_Board | |
| 8. | Bin Full Actuator Holder | |
| 9. | Bin Full Actuator | |
| 10. | Bin Full Sensor | 130N01274 |
| 11. | Screw-Taptite | |

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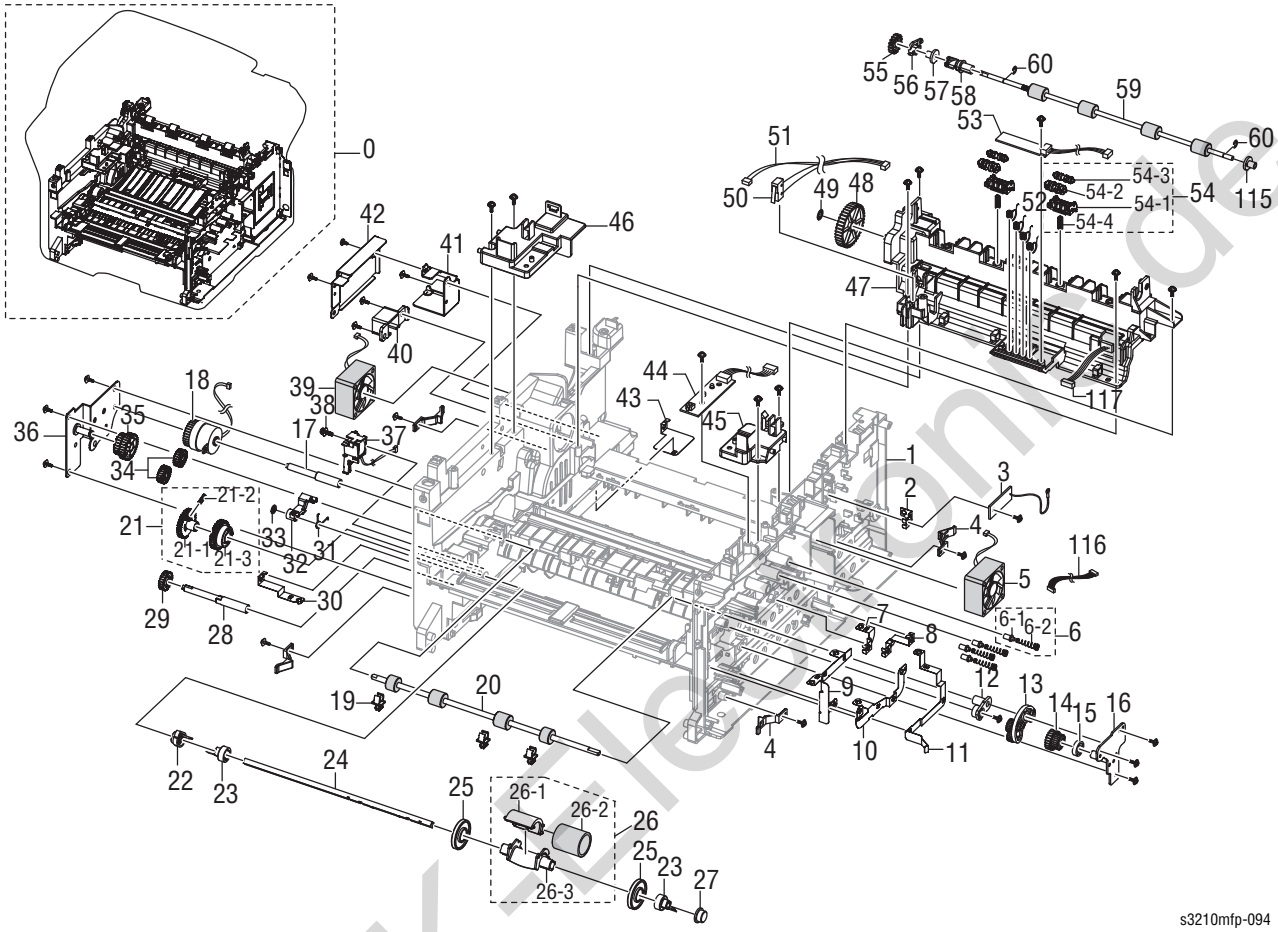
## Parts List 4.0 Frame

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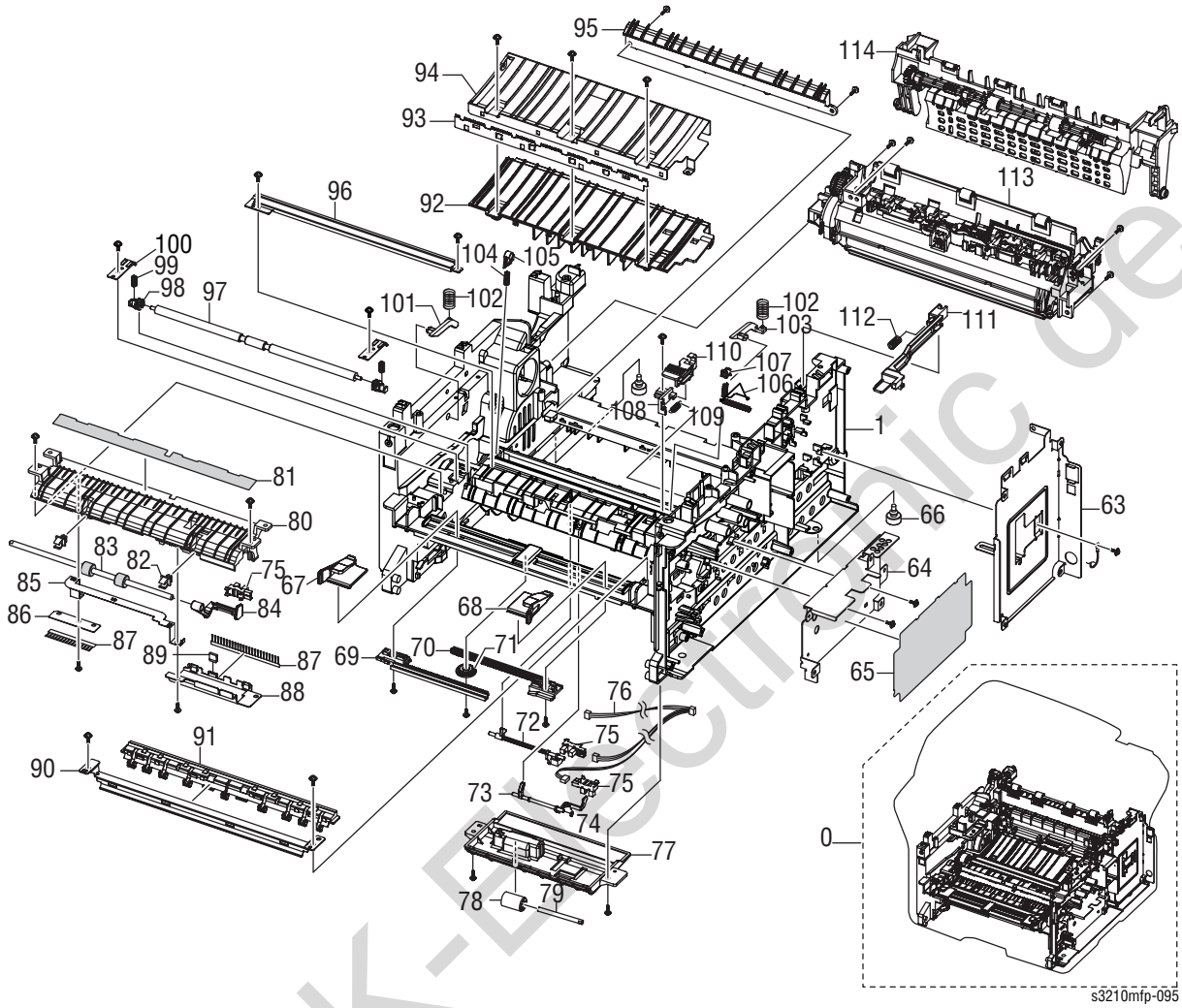


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### Parts List 4.0 Frame

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | ELA HOU-Frame_110V<br>ELA HOU-Frame_220V | |
| 1. | Frame-Base | |
| 2. | Ground-Zenor | |
| 3. | Zenor PBA | 140N63401 |
| 4. | PMO-Locker CST | |
| 5. | Main Fan | 127N07572 |
| 6.<br>6-1.<br>6-2. | HV Contact<br>ICT Shaft HV Large<br>Spring ETC-HV Large | |
| 7. | Ground-Motor_Main | |
| 8. | Ground-Controller | |
| 9. | Ground-Paper | |
| 10. | Ground-BRKT Front | |
| 11. | Ground-Transfer | |
| 12. | Holder-REGI | |
| 13. | MEA Unit Swing | |
| 14. | Gear Duplex RDCN | |
| 15. | Collar Swing | |
| 16. | BRKT Swing | |
| 17. | Shaft-Feed REGI | |
| 18. | Registration Clutch | 121N01169 |
| 19. | PMO-Bushing Feed | |
| 20. | Roller-Feed REGI | |
| 21.<br>21-1.<br>21-2.<br>21-3. | Pick Up Gear<br>Gear Pick Up A<br>Spring-CS<br>Gear Pick Up B | 130N01538 |
| 22. | Cam-Pick Up | |
| 23. | PMO-Idle Pick Up | |
| 24. | Shaft-P-Pick Up | |
| 25. | Stopper-M-Pick Up_R2 | |
| 26.<br>26-1.<br>26-2.<br>26-3. | Pick Up Roll<br>Rubber Pick Up<br>Housing-M-Pick Up<br>Housing-M-Pick Up_R2 | 130N01540 |
| 27. | Bush-M-Pick Up R2 | |

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### Parts List 4.0 Frame (continued)

| ID No. | Name/Description | Part Number |
|---|---|---|
| 28. | Shaft-Feed | |
| 29. | Gear-Feed DR 16 | |
| 30. | Ground-Guide TR | |
| 31. | Spring-TS | |
| 32. | Cam-M-Pick Up | |
| 33. | Ring-CS;ID3,OD3,T0.25,BLACK,SU | |
| 34. | Exit Idle Gear | 007N01630 |
| 35. | Feed Gear | 007N01631 |
| 36. | Bracket-Feed | |
| 37. | Pick Up Solenoid | 121N01168 |
| 38. | Screw-Taptite | |
| 39. | Laser Unit Fan | 127N07572 |
| 40. | Holder Power | |
| 41. | Shield-Power_SWITCH | |
| 42. | Plate-Power CAP | |
| 43. | Ground-SCF | |
| 44. | PBA LED-Panel | |
| 45. | Frame-LSU-Holder-R | |
| 46. | Frame-LSU-Holder_L | |
| 47. | Upper Exit Frame | 001N00515 |
| 48. | Gear-M-Fuser Idle 1 | |
| 49. | Ring-CS | |
| 50. | CBF Harness-LSU SW&Fan | |
| 52. | Terminal-CRUM | |
| 53. | SUB Terminal PBA | 140N63398 |
| 54-1.<br>54-2.<br>54-3.<br>54-4. | Holder-Exit Roller<br>Roller-Exit Main<br>Roller-Exit FR<br>Spring CS | |
| 55. | Gear-M-Exit | |
| 56. | PMO-Bearing Shaft | |
| 57. | Support-Roller | |
| 59. | Exit Roller | 022N02409 |
| 63. | Shield-CONT Roller | |
| 64. | Shield-SMPS | |
| 65. | Insulation-SMPS | |

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### Parts List 4.0 Frame (continued)

| ID No. | Name/Description | Part Number |
|---|---|---|
| 66. | Foot-ML80 | |
| 67. | Adjust-Manual L | |
| 68. | Adjust-Manual R | |
| 69. | Adjust Rack-M-Manual | |
| 71. | Gear-Rack_Pinion | |
| 72. | Feed Actuator | 120N00522 |
| 73. | Duplex Actuator | 120N00521 |
| 74. | Actuator Spring | 009N01653 |
| 75. | Feed/Paper Empty Sensor | 130N01274 |
| 76. | CBF Harness-HVPS | |
| 77. | Frame-Duplex_PATH | |
| 78. | Roller-M-Idle SCF | |
| 79. | Shaft-DUP_Roller | |
| 80. | Guide-Frame_Duplex | |
| 81. | Sheet-Guide_DUP_Path | |
| 82. | PMO-Bushing Feed | |
| 83. | Feed Roller | 022N02355 |
| 84. | Paper Empty Actuator | 120N00523 |
| 85. | Ground-Pick Up | |
| 86. | Sheet-Brush | |
| 87. | MEC-Brush Pick Up | |
| 88. | Bracket-Cover Front | |
| 89. | Ground-Brush Pick Up | |
| 90. | Guide-Paper | |
| 91. | Guide Front Paper | |
| 92. | Guide-TR_RIB | |
| 93. | Plate-E_SAW | |
| 94. | Guide-TR | |
| 95. | Guide-Input | |
| 96. | Plate Earth Transfer | |
| 97. | Shaft-Feed Idle | |
| 98. | Bush-M-Feed Idle | |
| 99. | Spring ETC-TR | |
| 100. | Plate-P-Push Bushing | |
| 101. | PMO-Plate Guide DEVE_L | |

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### Parts List 4.0 Frame (continued)

| ID No. | Name/Description | Part Number |
|---|---|---|
| 102. | Spring ETC-Guide DEVE | |
| 103. | PMO-Plate Guide DEVE_R | |
| 104. | Spring TR | |
| 105. | Bush-TR_L | |
| 106. | Terminal Spring TR | |
| 107. | PMO-Bushing_TR(L) | |
| 108. | Guide-Holder_TR | |
| 109. | Spring ETC-ES (Guide holder TR) | |
| 110. | Holder-Transfer | |
| 111. | Link Cover_Rear | |
| 112. | Spring-CS | |
| 114. | Rear Guide Unit | 032N00491 |
| 115. | Bush-4 | |
| 116. | Harness-CCD Home | |
| 117. | Harness-Fuser SMPS | |

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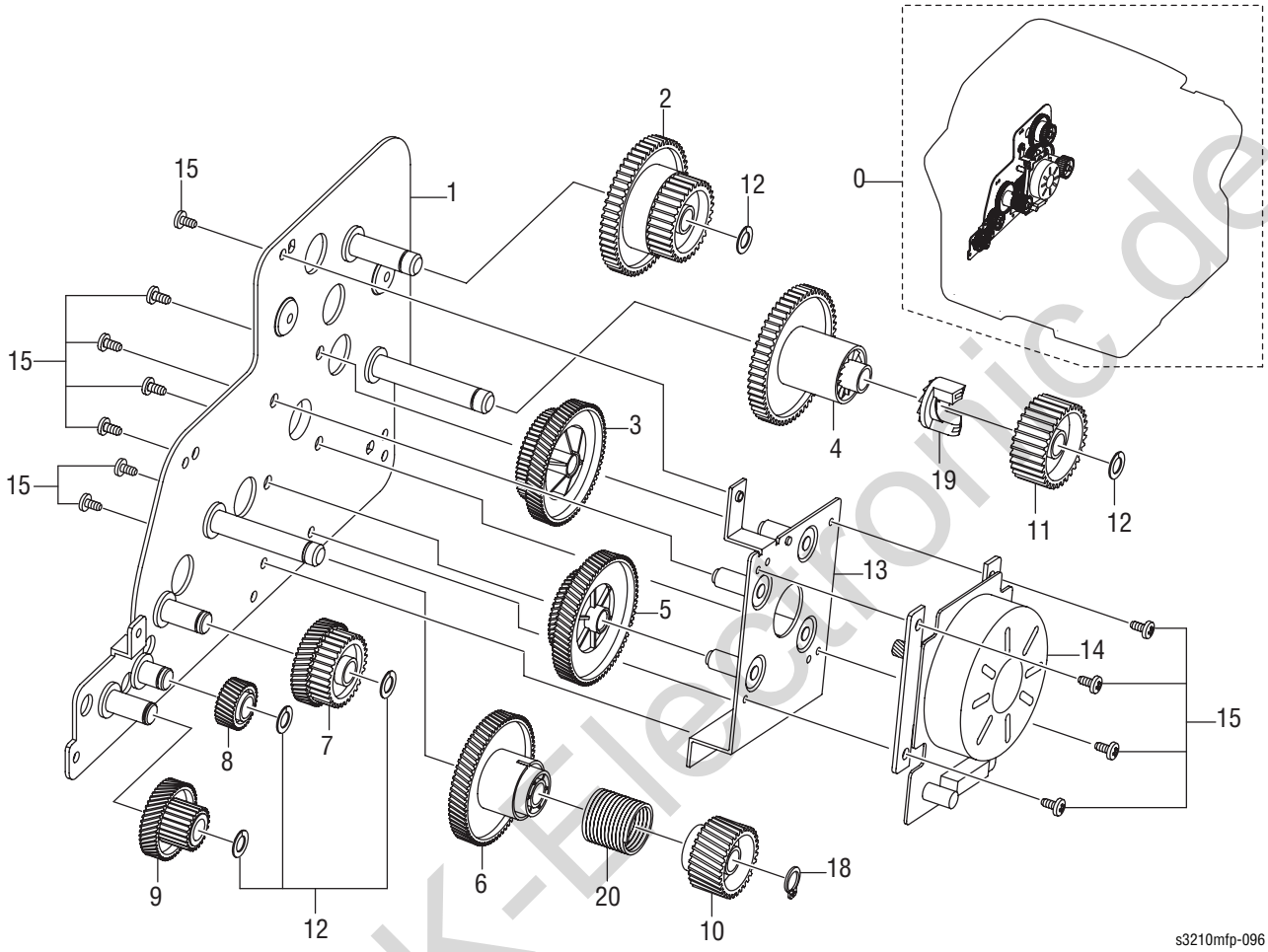
## Parts List 5.0 Drive Unit Assembly

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### Parts List 5.0 Drive Unit Assembly

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Drive Unit Assembly | 007N01601 |
| 1. | Bracket Gear | |
| 2. | Gear Exit RDCN 61/28 | |
| 3. | Gear RDCN 83/40 | |
| 4. | Gear Fuser DR IN 61 | |
| 5. | Gear RDCN 89/55 | |
| 6. | Gear OPC DR IN 89 | |
| 7. | Gear Feed RDCN 56/25 | |
| 8. | Gear Pick Up Idle 31 | |
| 9. | Gear RDCN 52/18 | |
| 10. | Gear OPC Clutch 29 | |
| 11. | Gear Fuser DR OUT 37 | |
| 12. | Washer Plain | |
| 13. | Bracket Motor | |
| 14. | Motor BLDC | |
| 15. | Screw Taptite | |
| 16. | ----- | |
| 17. | ----- | |
| 18. | Ring C | |
| 19. | Hub Clutch | |
| 20. | Spring Clutch | |

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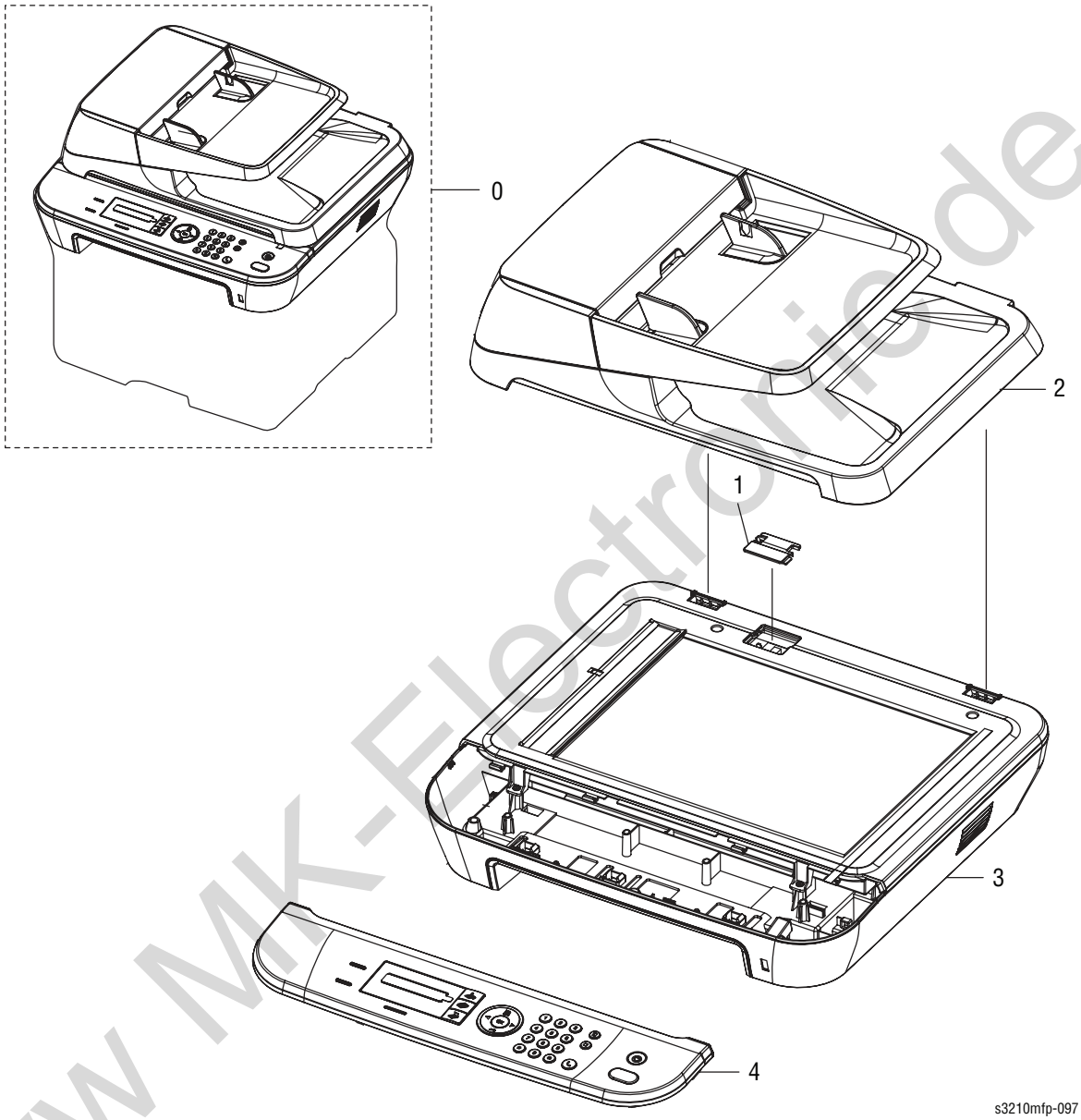
## Parts List 6.0 Scan Assembly

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### Parts List 6.0 Scan Assembly

| ID No. | Description | Part Number |
|---|---|---|
| 0. | ELA HOU-SCAN_High (3220)<br>ELA HOU-SCAN_Low (3210) | |
| 1. | Cap-ADF Connector | |
| 2. | ADF | 022N02406 |
| 3. | Platen Assembly | 090N00168 |
| 4. | UI Assy (3220)<br>UI Assy (3210) | 101N01438<br>101N01439 |

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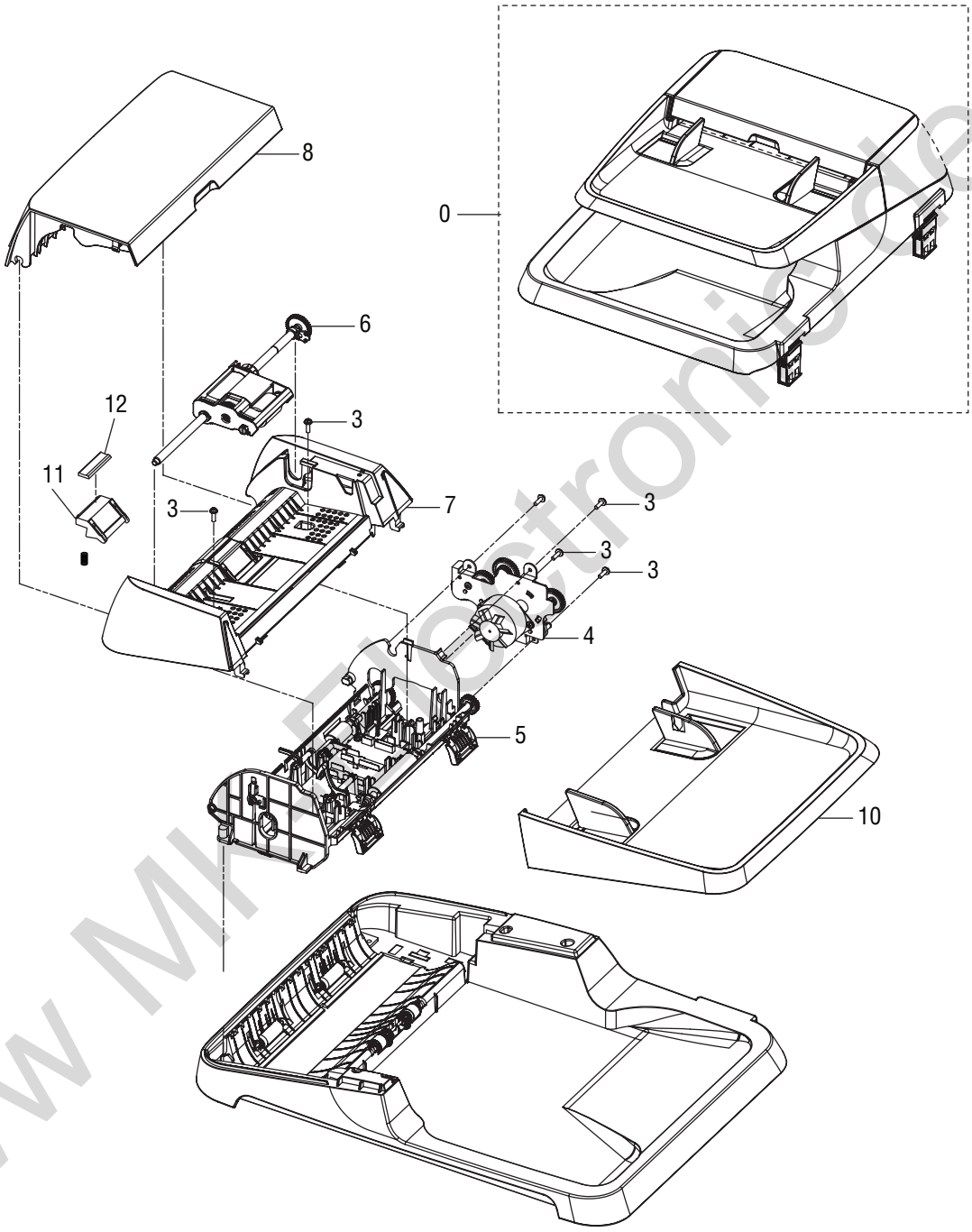
## Parts List 6.1 ADF Assembly

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### Parts List 6.1 ADF Assembly

| ID No. | Description | Part Number |
|---|---|---|
| 0. | ADF<br>Platen Cover Hinge | 022N02406<br>003N01051 |
| 3. | Screw-Taptite | |
| 4. | ADF Motor | 127N07619 |
| 5. | Lower ADF | 022N02407 |
| 6. | ADF Feeder Assembly | 130N01500 |
| 7. | Upper ADF | 022N02408 |
| 8. | MEA-Cover Open | |
| 9. | Platen Cover | 101N01441 |
| 10. | MEA-TX Stacker | |
| 11. | ADF Feed Pad Assembly | 019N00928 |
| 12. | ADF Rubber Feed Pad | 019N00566 |

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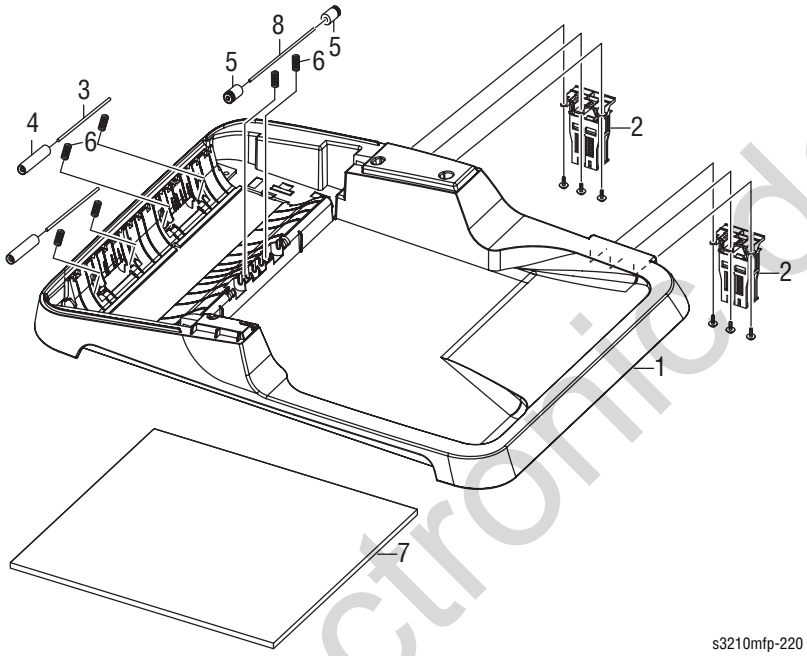
## Parts List 6.2 Platen Cover

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### Parts List 6.2 Platen Cover

| ID No. | Description | Part Number |
|---|---|---|
| 1. | Platen Cover | 022N02408 |
| 2. | Platen Cover Hinge | 003N01051 |
| 3. | Feed Idle Shaft | 006N01302 |
| 4. | ADF Feed Roller | 022N02312 |
| 5. | Pinch Roll | 022N02014 |
| 6. | Feed Roll Spring | 009N01489 |
| 7. | Sponge Sheet | |

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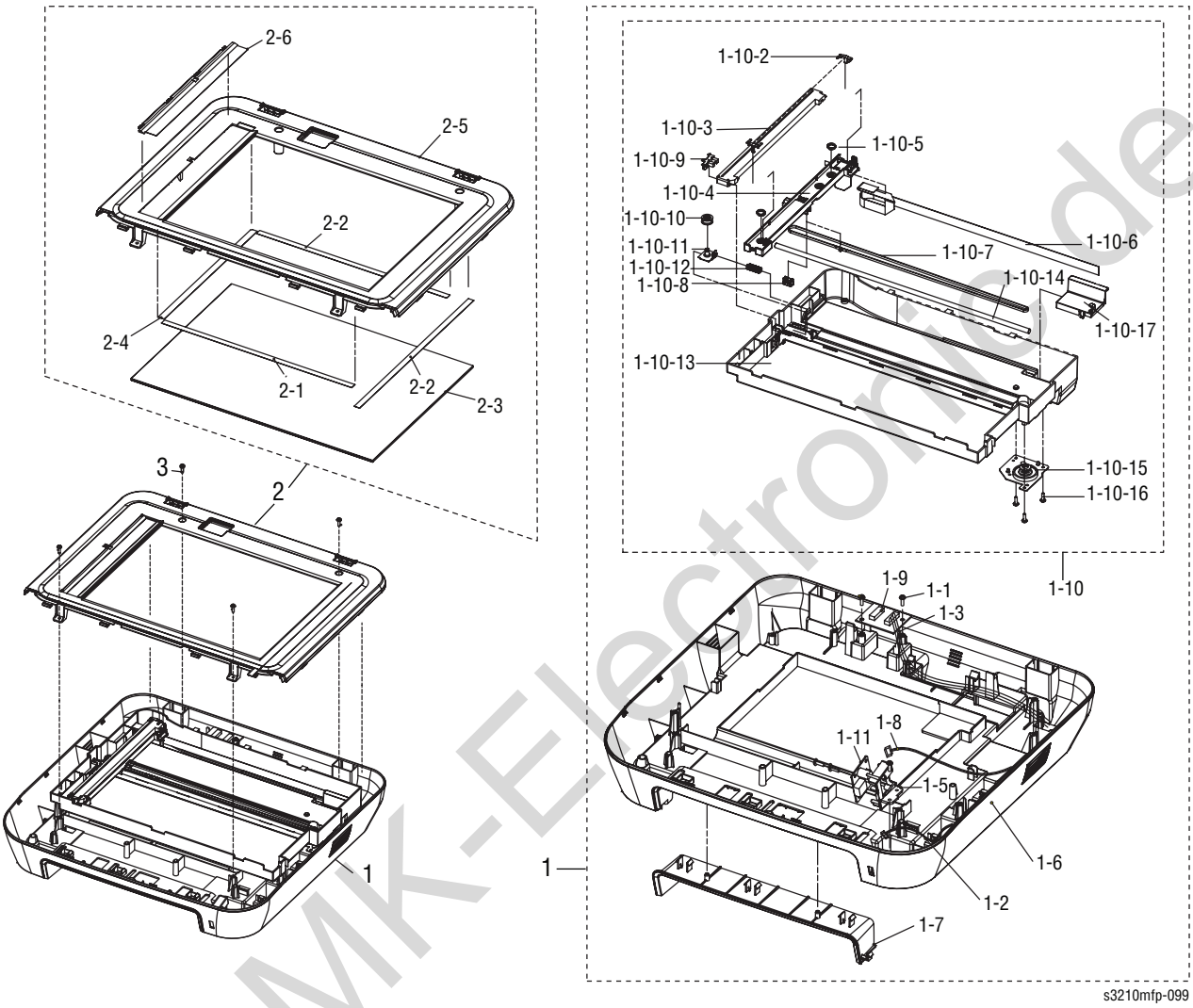
## Parts List 6.3 Platen Assembly

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### Parts List 6.3 Platen Assembly

| ID No. | Description | Part Number |
|---|---|---|
| 1. | ELA HOU-Scan Lower_H | |
| 1-1. | Screw-Taptite | |
| 1-2. | Harness-OPE | |
| 1-3. | Harness-ADF Lower | |
| 1-4. | Flat Cable | |
| 1-5. | Holder-USB | |
| 1-6. | Cover-Scan Lower | |
| 1-7. | Cover-Middle DECO | |
| 1-8. | Harness-USB Host | |
| 1-9. | PBA-Joint | |
| 1-10. | ELA Unit-Standard Scan | |
| 1-10-2. | Slider-CIS | |
| 1-10-3. | Contact Image Sensor | 130N01570 |
| 1-10-4. | Bracket-CIS | |
| 1-10-5. | Spring-CS | |
| 1-10-6. | Flat Cable | |
| 1-10-7. | Timing Gear Belt | 007N01549 |
| 1-10-8. | Clip-P-Belt | |
| 1-10-9. | Sensor | 130N01274 |
| 1-10-10. | Pulley-M_Idle | |
| 1-10-11. | Bracket-P-Pulley | |
| 1-10-12. | Spring-CS | |
| 1-10-13. | Frame-Scan Lower | |
| 1-10-14. | Shaft-CIS | |
| 1-10-15. | Scan Drive Unit | 007N01629 |
| 1-10-16. | Screw-Taptite | |
| 1-10-17. | Cover-FFC | |
| 1-11. | USB Host PBA | 140N63397 |
| 2. | Platen Upper | 090N00169 |
| 2-1. | Tape Double Face | |
| 2-2. | Tape Double Face | |
| 2-3. | Platen Glass | 090N00161 |
| 2-4. | Sheet-Shading | |
| 2-5. | Cover-Scan Upper | |
| 2-6. | MEA HOU-ADF Sheet | |

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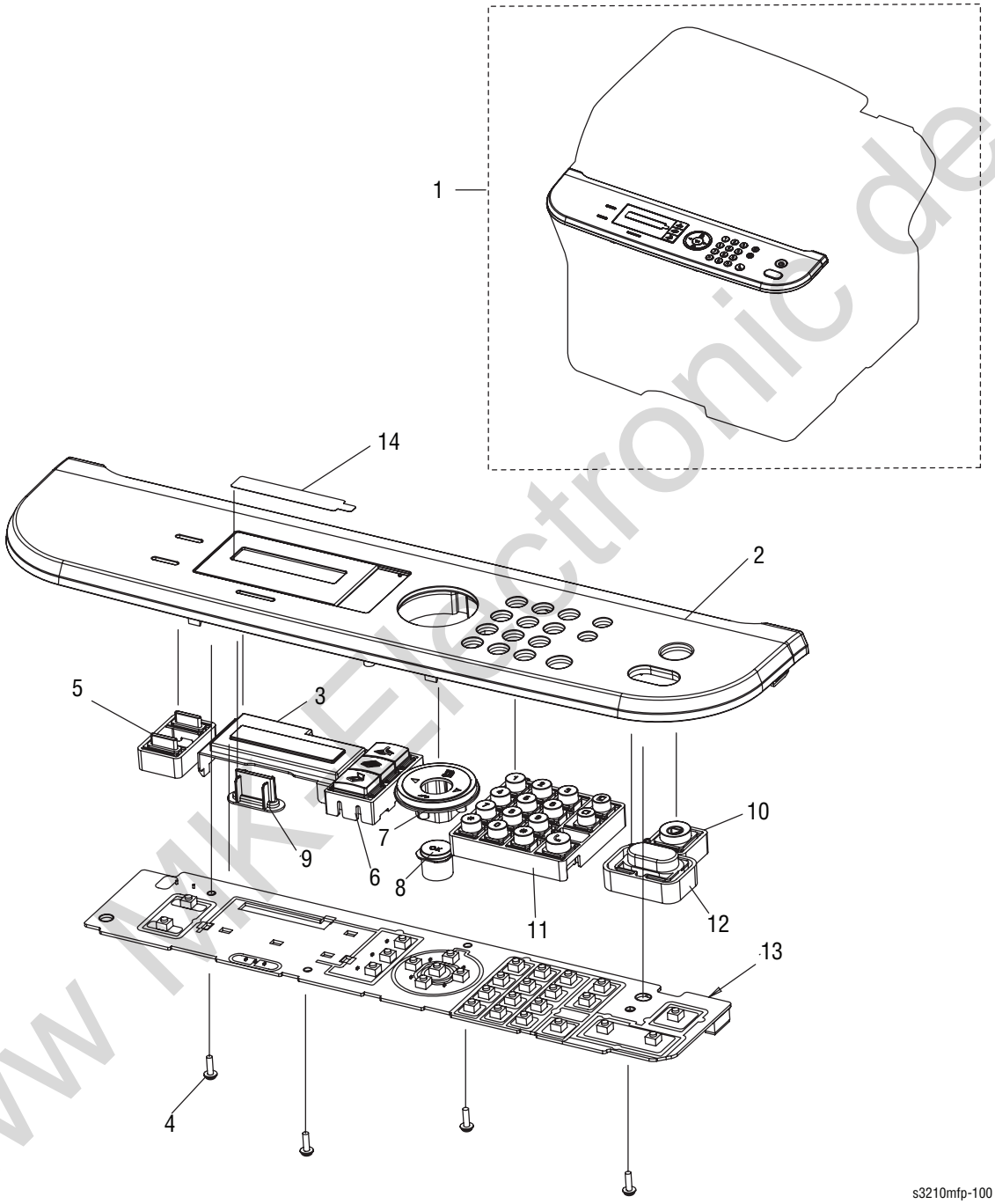
## Parts List 6.4 UI Assembly

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### Parts List 6.4 UI Assembly

| ID No. | Description | Part Number |
|---|---|---|
| 1. | UI Assy (3220)<br>UI Assy (3210) | 101N01438<br>101N01439 |
| 2. | Cover-OPE (3220)<br>Cover OPE (3210) | |
| 3. | Cover-Window SF-530 | |
| 4. | Screw-Taptite | |
| 5. | Key-Extra | |
| 6. | Key-FAX | |
| 7. | Key-Menu | |
| 8. | Key-OK | |
| 9. | Key-Status | |
| 10. | Key-Stop | |
| 11. | Key-Tel | |
| 12. | Key-Start | |
| 13. | UI PBA | 140N63396 |
| 14. | Cover-LCD | |

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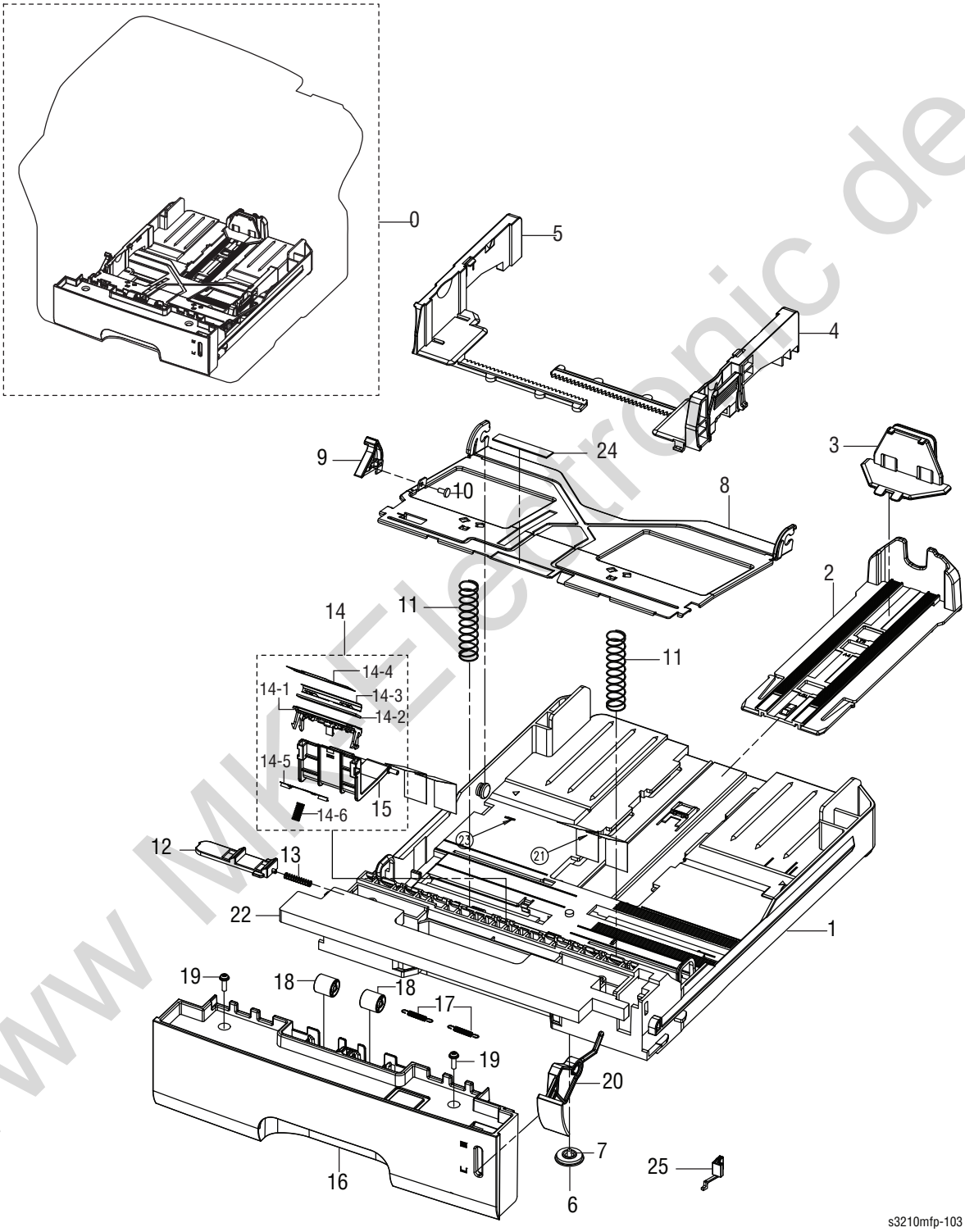
## Parts List 7.0 Cassette Assembly

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## Parts List 7.0 Cassette Assembly

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Cassette Assembly | 050N00542 |
| 1. | Frame-M Cassette | |
| 2. | Guide-M Extension L2 | |
| 3. | PMO Extension Small | |
| 4. | Adjust-M Cassette-R | |
| 5. | Adjust-M Cassette-L | |
| 6. | Gear Pinion | |
| 7. | Screw Taptite | |
| 8. | Plate-P Knock-Up (Lift Plate) | |
| 9. | CAM-M Knock-Up | |
| 10. | Screw Taptite | |
| 11. | Spring-CS | |
| 12. | PMO Plate-Locker | |
| 13. | Spring ETC-Locker, Plate | |
| 14.<br>14-1.<br>14-2.<br>14-3.<br>14-4.<br>14-5.<br>14-6. | Cassette Feed Pad Assembly<br>Holder Pad<br>RPR-Friction Pad<br>Plate Pad<br>Sheet Pad<br>Ground Pad<br>Spring ETC Exit Roll FD | 019N00957 |
| 15. | Housing Holder Pad | |
| 16. | Cover Handle-Cassette | |
| 17. | Spring-ES | |
| 18. | Roller-M Idle Feed | |
| 19. | Screw Taptite | |
| 20. | Indicator Paper | |
| 21. | Sheet Guide-Side-Far | |
| 22. | Sheet Guide-Side-Near | |

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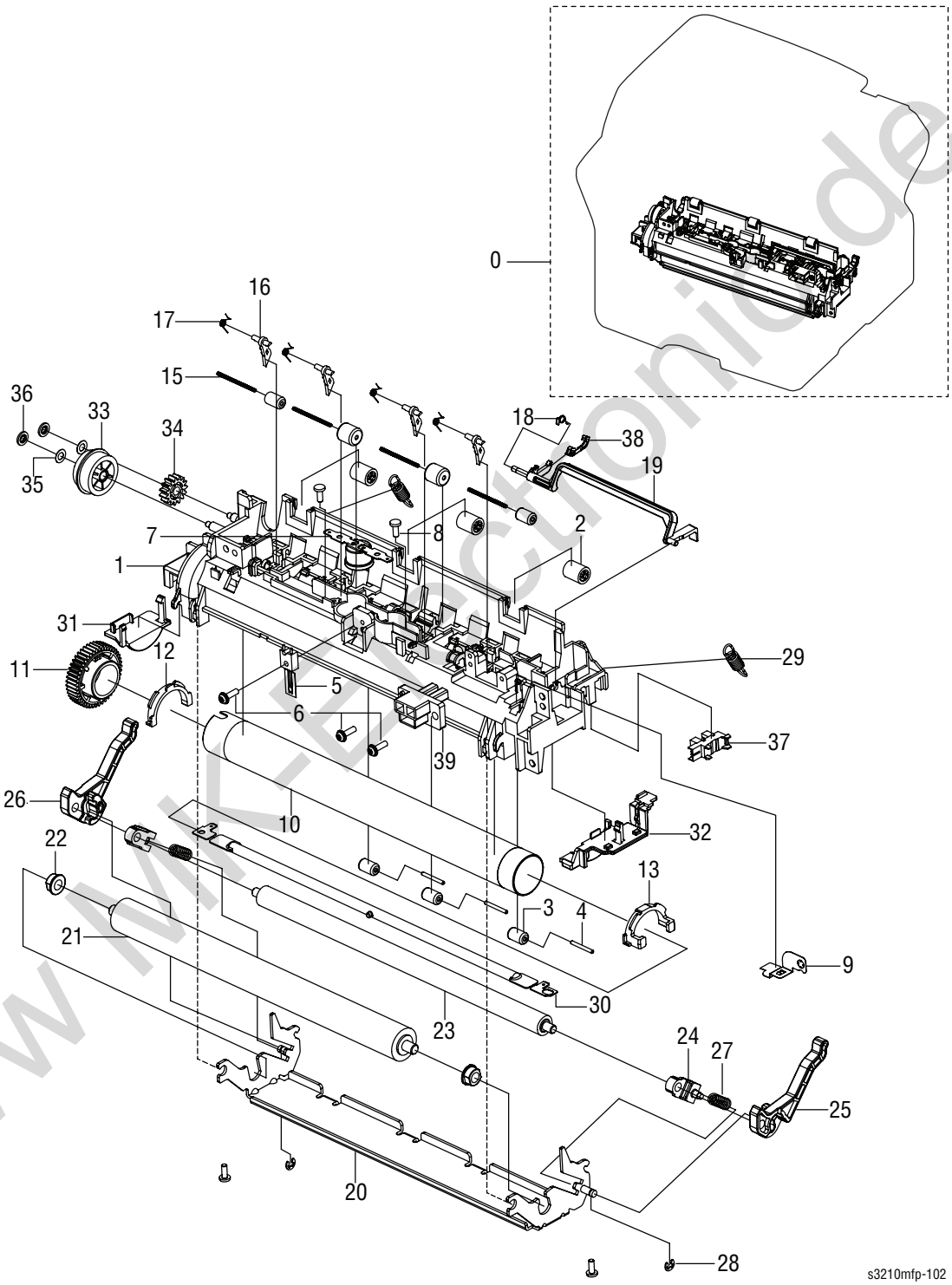
## Parts List 8.0 Fuser

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### Parts List 8.0 Fuser

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Fuser (110V)<br>Fuser (220V) | 126N00330<br>126N00331 |
| 1. | Cover Fuser | |
| 2. | PMO Roller Upper DP | |
| 3. | Roller Idle | |
| 4. | IEX Shaft Idle, F/Up | |
| 5. | Thermistor | 130N01489 |
| 6. | Screw Taptite | |
| 7. | Thermostat | 130N01490 |
| 8. | Screw Taptite | |
| 9. | Ground Fuser | |
| 10. | Heat Roller | 022N02356 |
| 11. | Gear Fuser | |
| 12. | Bush HR-L | |
| 13. | Bush HR-R | |
| 14. | PEX Roller F/Up (2) | |
| 15. | Spring ETC | |
| 16. | Guide Claw | |
| 17. | Spring ETC Claw | |
| 18. | Spring TS | |
| 19. | Exit Actuator | 120N00524 |
| 20. | Frame Fuser | |
| 21. | Large Pressure Roller | 022N02357 |
| 22. | Bush PR-1st | |
| 23. | Small Pressure Roller | 022N02358 |
| 24. | Bush PR-2nd | |
| 25. | Lever Link Jam-R | |
| 26. | Lever Link Jam-L | |
| 27. | Spring CS | |
| 28. | Ring-C | |
| 29. | Spring ES | |
| 30. | Halogen Lamp, 110V<br>Halogen Lamp, 220V | 122N00269<br>122N00270 |
| 31. | CAP Lamp-L | 122N00286 |
| 32. | CAP Lamp-R | 122N00287 |
| 33. | Gear Fuser RDCN 28-20 | |
| 34. | Gear MPF 5 | |
| 35. | Washer Plain | |
| 36. | Ring CS | |
| 37. | Exit Sensor | 130N01274 |
| 38. | Exit Actuator Cover | |
| 39. | Junction Block | |

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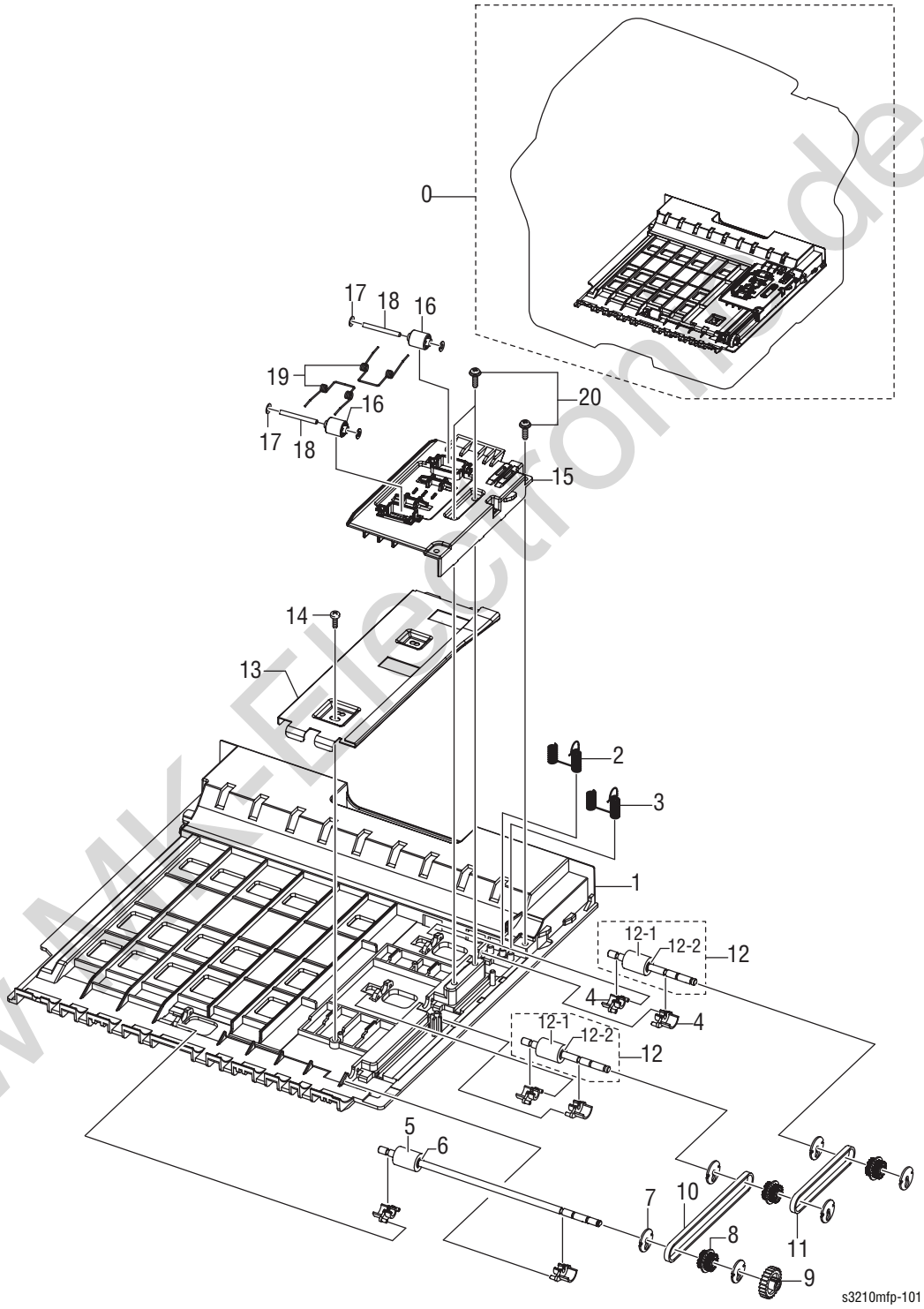
## Parts List 9.0 Duplex Unit

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### Parts List 9.0 Duplex Unit

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Duplex Unit | 022N02410 |
| 1. | Frame Duplex Base | |
| 2. | Terminal GND-DUP L | |
| 3. | Terminal GND-DUP S | |
| 4. | Bush M Feed, DUP | |
| 5. | Roller Feed-DUP2 | |
| 6. | Ring-C | |
| 7. | Pulley M-18 Dummy-DUP | |
| 8. | Pulley 18-DUP | |
| 9. | Gear Exit F/Down | |
| 10. | Belt Timing Gear | |
| 11. | Belt Timing Gear | |
| 12.<br>12-1.<br>12-2. | ELA Unit Roller-DUP<br>Roller Feed-DUP<br>Ring-C | |
| 13. | Bracket Duplex-Align | |
| 14. | Screw Tapping | |
| 15. | Guide Duplex-Upper | |
| 16. | Roller M-Idle-DUP | |
| 17. | PCT-SILP Washer | |
| 18. | Shaft Idle Roll, DUP | |
| 19. | Spring-TS | |
| 20. | Screw Taptite | |

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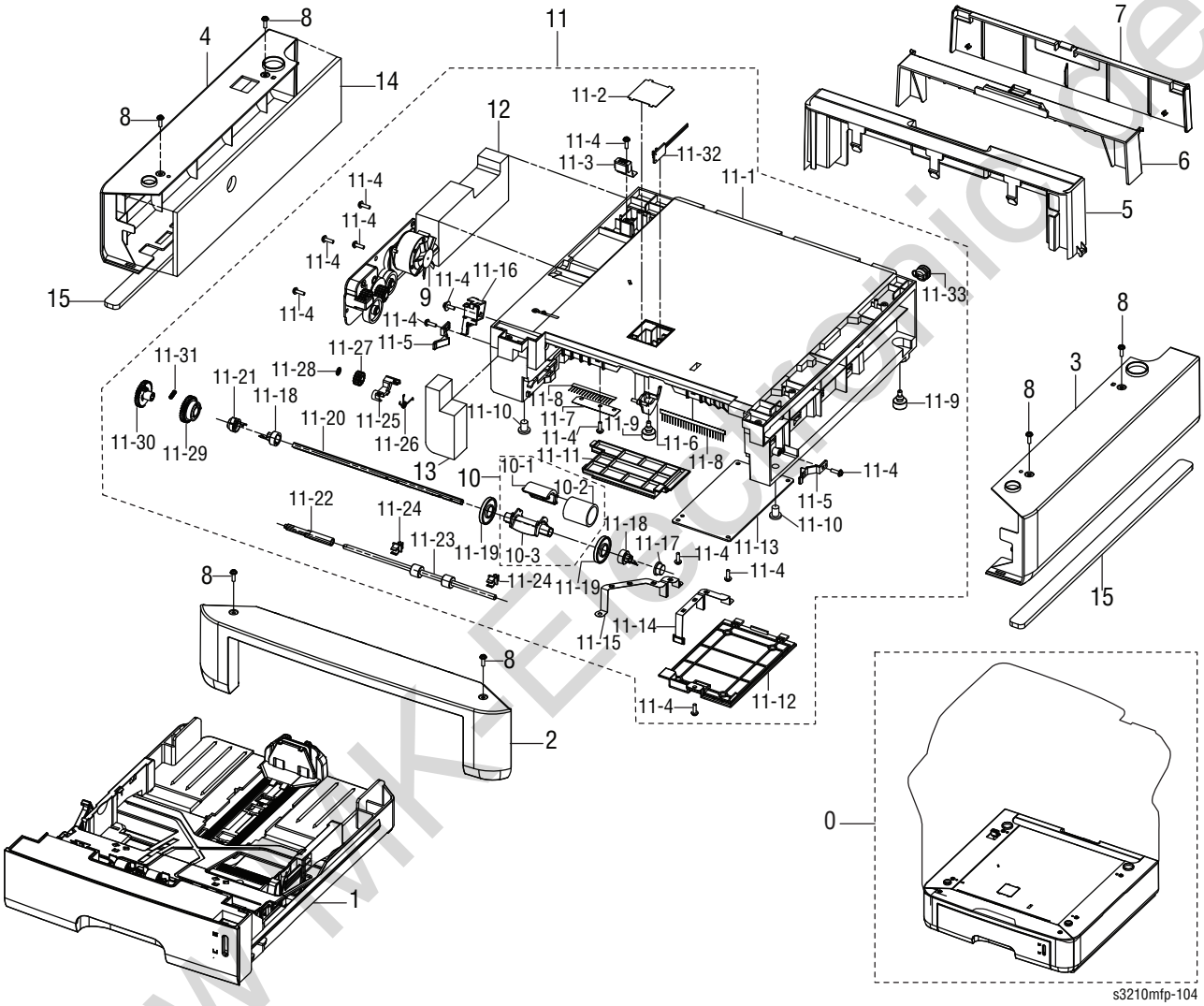
# Options

## Parts List 10.0 Optional Feeder Assembly

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## Parts List 10.0 Optional Tray Assembly

| ID No. | Name/Description | Part Number |
|---|---|---|
| 0. | Optional Tray Assembly | 098N02204 |
| 1. | Cassette Assembly (Tray) | 050N00542 |
| 2. | Cover Front-SCF | |
| 3. | Cover Right-SCF | |
| 4. | Cover Left-SCF | |
| 5. | Cover Rear-SCF | |
| 6. | Duplex Cover | 002N02736 |
| 7. | Cover Rear Duplex | |
| 8. | Screw Taptite | |
| 9.<br>9-1.<br>9-2.<br>9-3.<br>9-4.<br>9-5.<br>9-6.<br>9-7.<br>9-8.<br>9-9.<br>9-10.<br>9-11.<br>9-12. | ELA HOU Motor-SCF<br>Bracket Motor-SCF<br>Support Feed-SCF<br>Gear Idle 59<br>Gear 61/47 Idle<br>Gear Idle 23<br>Gear-35 Idle<br>Gear RDCN 57/18<br>Bracket Gear-SCF<br>Motor Step<br>PMO Impeller-DRV<br>Screw Taptite<br>Washer Plain | |
| 10.<br>10-1.<br>10-2.<br>10-3. | Pick Up Roll<br>Housing-M Pick Up R2<br>Rubber Pick Up<br>Housing-M Pick Up UP2-R2 | 130N01540 |

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## Parts List 10.0 Optional Tray Assembly (continued)

| ID No. | Name/Description | Part Number |
|---|---|---|
| 11. | ELA HOU Frame-SCF | |
| 11-1. | Frame SCF | |
| 11-2. | Sheet Cover Sensor | |
| 11-3. | IPR Ground Top | |
| 11-4. | Screw Taptite | |
| 11-5. | PMO Locker CST | |
| 11-6. | PMO Actuator Empty | |
| 11-7. | Sheet Brush | |
| 11-8. | MEC Brush Antistatic | |
| 11-9. | Foot ML80 | |
| 11-10. | Foot Front | |
| 11-11. | Cover Harness-SCF | |
| 11-12. | Cover M-SIMM R2 | |
| 11-13. | PBA SCF | |
| 11-14. | Ground Paper-SCF | |
| 11-15. | Ground Brush-SCF | |
| 11-16. | Pick Up Solenoid | 121N01168 |
| 11-17. | Bush-M Pick Up R | |
| 11-18. | Pick Up Roll Retainer | 003N00945 |
| 11-19. | PMO Idle Pick Up | |
| 11-20. | Shaft-P Pick Up | |
| 11-21. | Bush-M Pick Up L | |
| 11-22. | Shaft Feed-SCF | |
| 11-23. | Feed Roller | 022N02355 |
| 11-24. | PMO Bushing Feed | |
| 11-25. | CAM M Pick Up | |
| 11-26. | Spring-TS | |
| 11-27. | Gear Feed 2 | |
| 11-28. | Ring CS; ID3, OD3, T0.25, Black, SU | |
| 11-29. | PMO Gear Pick Up B | |
| 11-30. | Gear Pick Up A | |
| 11-31. | Spring-TS | |

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# Xerox Supplies and Accessories

## Consumables and Maintenance Items

| Parts List Reference | Description | Part Number |
|---|---|---|
| PL1.0.11 | Transfer Roller (50K) | 022N02354 |
| PL8.0.0 | Fuser - 110V (50K) | 126N00330 |
| | Fuser - 220V (50K) | 126N00331 |
| PL1.0.21 | Print Cartridge - 4K | 106R01486 |
| | Print Cartridge - 2K | 106R01485 |

## Options

| Parts List Reference | Description | Part Number |
|---|---|---|
| N/A | 128 MB DDR2 Memory (1x 128 MB) | 098N02189 |
| PL10.0 | Optional Tray Assembly | 098N02204 |

## Power Cords

| Description | Part Number |
|---|---|
| Power Cord, 110V | 105N02072 |
| Power Cord, 220V | 117N01769 |

## Tools

| Parts List Reference | Description | Part Number |
|---|---|---|
| N/A | Toner Vacuum | 003-1496-00 |

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